



Mounted DuraBeryllium X-ray Windows

## Applications

- Microanalysis
- EDXRF
- WDXRF
- XRD

## Standard Window Sizes

Standard window sizes available are shown in the following table:

Thickness (µm)	Diameter (mm)
8.0	4.9
8.0	5.7
8.0	7.9
8.0	9.2
8.0	12.0
12.5	12.0
12.5	16.0
25.0	9.2
25.0	16.0

Other window sizes are available but may require a longer lead time. Refer to Table 2 for more options.

Moxtek® DuraBeryllium® windows are the highest performing beryllium x-ray windows available. DuraBeryllium windows have high x-ray transmission, are corrosion resistant, and vacuum tight. DuraBeryllium windows can be attached with a high temperature metal diffusion bond or using a vacuum compatible epoxy. DuraBeryllium windows are used in a variety of applications including microanalysis, EDXRF, WDXRF, and XRD.

Features	Benefits
DuraCoat®	Corrosion resistance, hermetic seal
DuraCoat® Plus	Maximum corrosion resistance
Thin Beryllium	High transmission of low energy x-rays
Uniform thickness	Constant transmission across entire window
Epoxy adhesive (optional)	Reduced cost
Metal diffusion bond (optional)	High temperature exposure
High purity	Minimal spectral contamination

## DuraCoat Coatings

DuraCoat and DuraCoat Plus are proprietary films that are added to beryllium to protect against potential vacuum leaks and exposure to various corrosive materials. DuraCoat is applied to both sides of a beryllium foil while DuraCoat Plus is only applied to one side. DuraCoat is available in both epoxy and metal diffusion bonded parts, while DuraCoat Plus is only available in metal diffusion bonded parts.

## Window Composition

DuraBeryllium windows have a proprietary inorganic DuraCoat® film which provides a hermetic seal and chemical resistance. DuraCoat refractory low-Z material is resistant to atmospheric moisture and chemicals. DuraBeryllium Plus windows have an additional DuraCoat Plus polymer film that provides maximum chemical and humidity protection with minimal impact to x-ray transmission.

Uncoated beryllium windows are also available from Moxtek.

## Mechanical Strength

DuraBeryllium has the same mechanical strength as uncoated beryllium.

## Window Bonding Temperature Performance Differences

Metal diffusion bonded windows can withstand temperatures up to 400°C in vacuum or 350°C in air. Epoxy bonded windows can be exposed to temperatures up to 110°C at a differential pressure of 1atm on approved mount designs.

## Cleaning

DuraBeryllium windows can be cleaned with high purity solvents (methanol, isopropanol, or ethanol are recommended). See Guidelines for Cleaning AP3 and DuraBeryllium X-ray Windows (WIN-TECH-1003). Please contact Moxtek professionals for further cleaning instruction.



## Beryllium Characteristics

*Hardness:* 2000 Vickers

*Electrical Resistivity:*  $<4 \times 10^4$  ohm-cm

### Table 1 Chemical Compatibility of DuraBeryllium Window

Etching Reagents <sup>+</sup>	Nominal pH	Etching Rates (nm/min @ 25°C)
HF	0.80	Negligible
H <sub>2</sub> SO <sub>4</sub>	1.38	Negligible
HNO <sub>3</sub>	1.17	1.09
Acetic Acid	1.80	Negligible
H <sub>3</sub> PO <sub>4</sub>	1.17	0.146
Aqua Regia <sup>++</sup>	1.00	0.14
NH <sub>4</sub> OH+H <sub>2</sub> O <sub>2</sub>	11.40	Negligible
NaOH Solution*	13.70	Negligible
Ferricyanide <sup>**</sup>	13.70	165
Permanganate <sup>#</sup>	13.70	900

DuraBeryllium windows are resistant to many solvents, acids, bases, and moisture while non-coated beryllium windows are not.

<sup>+</sup> All solutions are concentrated unless otherwise indicated

<sup>++</sup> Solution is 1M HNO<sub>3</sub>, 3M HCl, 1M H<sub>2</sub>O

\* Solution is 0.5M NaOH, 0.6M H<sub>2</sub>O<sub>2</sub>

\*\*Solution is 0.6M K<sub>3</sub>Fe(CN)<sub>6</sub>, 0.5M NaOH, 0.2M H<sub>2</sub>C<sub>2</sub>O<sub>4</sub> (oxalic acid)

# Solution is 0.6M KMnO<sub>4</sub>, 0.5M KOH

### Table 2 DuraBeryllium Window Specifications

*Window Leak Tightness:* Yes

*Window Light Tightness:* Yes

*Maximum Allowed Leak Rate:*  $<1 \times 10^{-10}$  mbar • L/s

*Material Type and Quality:* Beryllium (99.8%)

*Raw Material Vacuum Integrity:* Vacuum Tight

*Frame Material:* Metal

*Standard Beryllium Thickness (with tolerance):* 8µm (+5/-0)  
 12µm (+5/-0)  
 25µm (+5/-2)  
 50µm (± 10%)  
 125µm (± 10%)  
 250µm (± 10%)

*Standard Window Diameter (nominal)\*:* 9.2mm  
 12.0mm  
 16.0mm

*Window Open Area:* 100%

*Maximum Front Pressure:* 2atm

*Maximum Back Pressure:* 1atm

*Warranty:* Standard

\*Other diameters available on special order. Moxtek does not stock all configurations possible for diameter and thickness. Please see chart on first page for most common sizes.

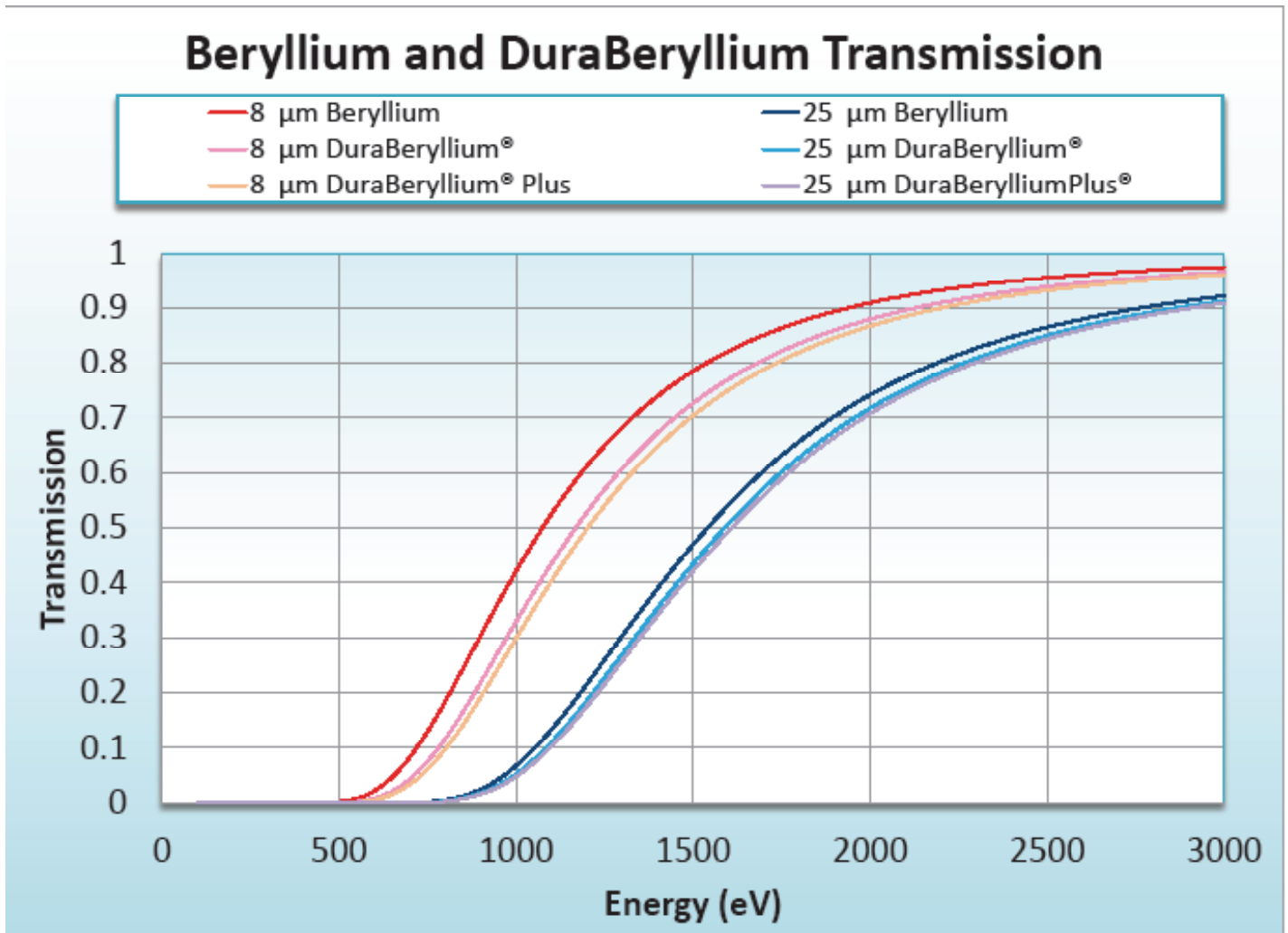
### Table 3 DuraBeryllium Window Option Comparison Table



Option		Maximum Operating Temperature	Humidity Resistance	Chemical Resistance
Bonding	Epoxy	110°C	N/A	N/A
	Metal Diffusion	550°C	N/A	N/A
Coating	None	550°C	None	None
	DuraCoat	400°C	Good	Good
	DuraCoat Plus	400°C	Best	Best

## Figure 1 DuraBeryllium X-ray Transmission

X-ray transmission of DuraBeryllium is slightly lower than bare beryllium.



## Mounting

Two options are available for mounting DuraBeryllium foils: vacuum compatible epoxy adhesive or metal diffusion bonding.

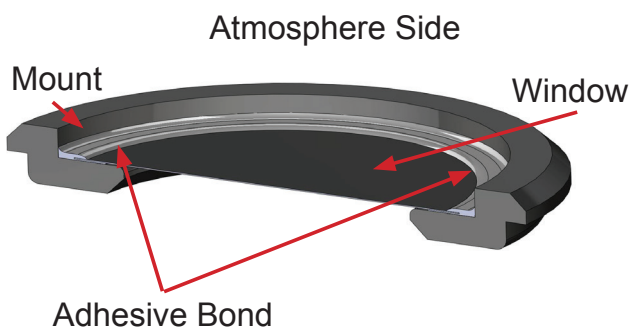


Figure 1 Epoxy Adhesive Attachment of Beryllium Window

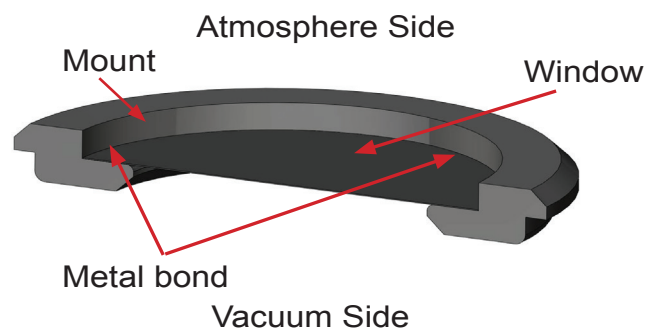


Figure 2 Epoxy Metal Bond Attachment of Beryllium Window

Note: For Window Mount Design Guidelines see Technical Note 1004, Design Guidelines for X-ray Windows.



452 West 1260 North / Orem, UT 84057  
Phone 801.225.0930 / Fax 801.221.1121  
[www.moxtek.com](http://www.moxtek.com)  
[info@moxtek.com](mailto:info@moxtek.com)

WIN-DATA-1003, Rev C  
Subject to technical change without notice