

## Plasmonic Nano-dome Arrays for SERS

Moxtek has achieved low cost, wafer-scale manufacturing of plasmonic nano-dome arrays for surface enhanced Raman spectroscopy (SERS) applications, and is ready to support your production needs, from developmental projects through commercialization. Potential markets include food safety, pharmaceutical testing, forensics, and point-of-care diagnostics.

### Plasmonic nano-dome array SERS sensors

The 2-D nano-dome array structures depicted in Figure 1 were designed for SERS applications and utilize several resonance effects to generate a large field enhancement between adjacent domes. These effects include localized surface plasmon resonances (SPR), gap mode plasmons, and a Fabry-Perot etalon effect. Similar designs have been used to demonstrate point-of-care monitoring of intravenous drugs and metabolites, where clinically relevant detection limits of 20-730 ng/ml were demonstrated.<sup>1-3</sup> The SPR nano-dome arrays were fabricated using 400 nm pitch SiO<sub>2</sub> posts that were conformally grown with additional SiO<sub>2</sub> before coating with gold (Au). The nano-dome array pitch (period) and initial post height can be used to tune the resonance wavelength to the desired laser line, though these two parameters were not varied in this study.

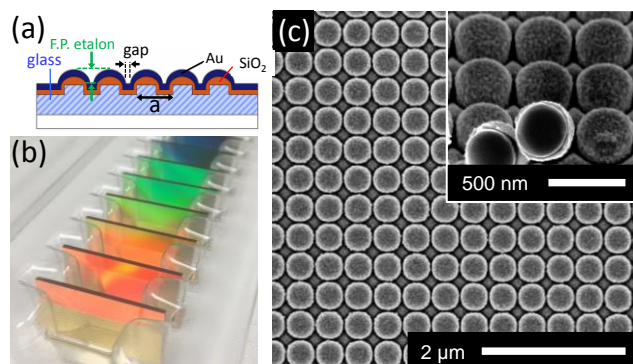


Figure 1. 2-D SPR nano-dome arrays for SERS applications. (a) Schematic cross section depicting nano-dome height and gap between adjacent nano-domes (Fabry-Perot (F.P.) etalon spacing). (b) Photo of nano-dome array chips. (c) Plan view SEM with inset of perspective view from broken sample showing nano-dome interior.

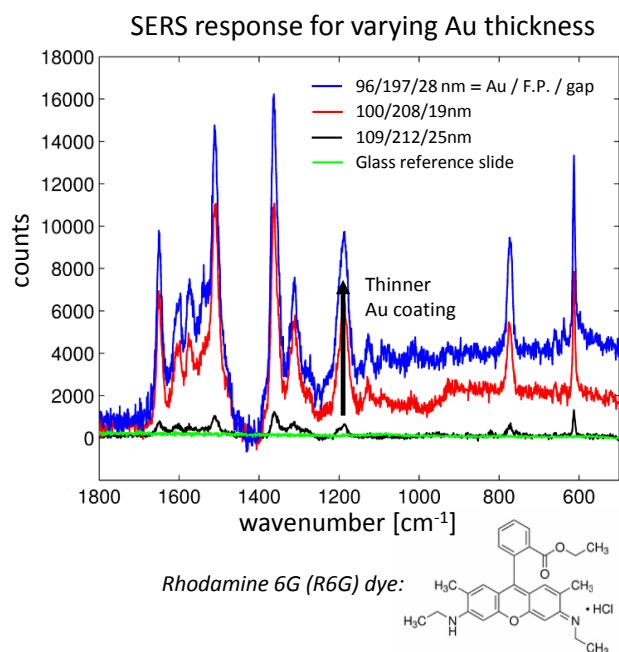


Figure 2. SERS response for dried R6G dye film on various nano-dome array designs and glass reference. The designs with the thinnest Au coating and smallest dome height (Fabry-Perot (F.P.) spacing) had better performance, while the influence of nano-gap spacing was less pronounced. For enhancement factor calculation, an increased dye concentration and laser power (not shown) were used to obtain weak peaks from the glass reference slide.

### Experimental results for SERS nano-dome arrays

Background-corrected SERS spectra of Rhodamine 6G dye dried onto the sample surfaces are given in Fig. 2 for various nano-dome array designs and for a bare glass reference slide. Measurements utilized a Horiba LabRam instrument with 632.8 nm HeNe laser and a 0.75 NA air objective. The performance and optical response was most sensitive to the Au layer thickness and surface roughness, as well as the separation between reflective Fabry-Perot etalon layers. The gap spacing between adjacent nano-domes was of secondary importance so long as it remained in the 15-30 nm range. The best SERS enhancement was observed for samples with the thinnest gold coatings and smallest Fabry-Perot etalon layer separations, while the influence of nano-gap spacing was less pronounced. No Raman peaks were present for the glass reference slide, even after increasing both the laser power by a factor of 10 and the concentration by a factor of 1000. In order to calculate an enhancement factor the sample was re-positioned away from the center of the dried R6G spot such that the laser was instead focused near the spot edge, where a drying front effect produces even higher dye concentrations. From this concentrated region, weak Raman peaks were evident in the glass reference sample, allowing for the reference measurement. The spatially averaged experimental SERS enhancement factor was then calculated as being at least



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$1.35 \times 10^5$ , which is an underestimate of the true enhancement factor since the dye was further concentrated by the drying ring edge effect in the reference sample. Similar nano-dome array designs have shown a  $3.16 \times 10^6$  spatially averaged enhancement factor,<sup>4</sup> with local enhancement factors as large as  $1.37 \times 10^8$ . The larger, local enhancement factors are actually normalized by the ratio of the number of molecules within a hot-spot region to the number of molecules within an unmodified laser focal volume. This calculation assumes that most of the SERS signal is coming from a single hot spot between nano-dome arrays and describes only the enhancement that occurs within that region of highest electric field. It doesn't account for the experimental fact that only a portion of the available surface area of the substrate is supporting these hot spots. Hence the spatially averaged enhancement factor, in our case greater than  $1.35 \times 10^5$ , is the experimentally relevant parameter. This result for Au-coated nano-domes is within a factor of 25 of previous SERS results on silver-coated nano-dome arrays.<sup>4</sup> Current work is focused on gold-coated nano-dome array performance using near-IR excitation, where Gold has improved optical properties, and in underwater evaluation of SERS enhancement for point-of-care diagnostic applications.

#### Advantages of Moxtek nano-dome array sensors

- Low cost, high volume manufacturing
- Resonance easily tuned to desired wavelength by changing grating pitch or starting post height
- Compatible with both dry and wet measurement configurations
- Glass, silicon and fused silica substrates available
- Aluminum coatings available for Deep UV SERS
- High field strength between nano-domes for improved SERS sensitivity

Resulting in:

- Improved signal to noise ratios
- Faster response times and higher throughput
- Lower reagent volumes

#### Conclusions

2-D nano-dome arrays were fabricated and showed sensitivity to the gold coating thickness and surface roughness, and to the Fabry-Perot etalon layer separation. The gap spacing between adjacent nano-domes was of secondary importance. The experimental (spatially averaged) SERS enhancement factor was calculated as being greater than  $1.35 \times 10^5$  for the design with the thinnest gold coating and about 28 nm nano-gap spacing. These high sensitivity, low cost nanostructures are now available on a commercial scale.

#### References

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- [2] Wu, H.-Y., Choi, C.J., Cunningham, B.T., "Plasmonic Nanogap-Enhanced Raman Scattering Using a Resonant Nanodome Array," *Small* 8, 2878-2885 (2012).
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